

CORETERM  
VALENCIA

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# FY series

Digital PID  
Temperature Controllers / Process Controllers

**New Release**  
**New LED Module**

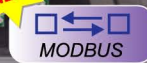
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FY101

FY100



FY400



FY700



FY800



FY900



FY600



# BEST CHOICE FOR PROCESS AND TEMPERATURE CONTROL

**Application: Control temperature, humidity, pressure, flow and PH.**

FY series controllers are microprocessor based controllers. Which have been designed with high accuracy input, various output selection, useful options and good reliability at a competitive price.

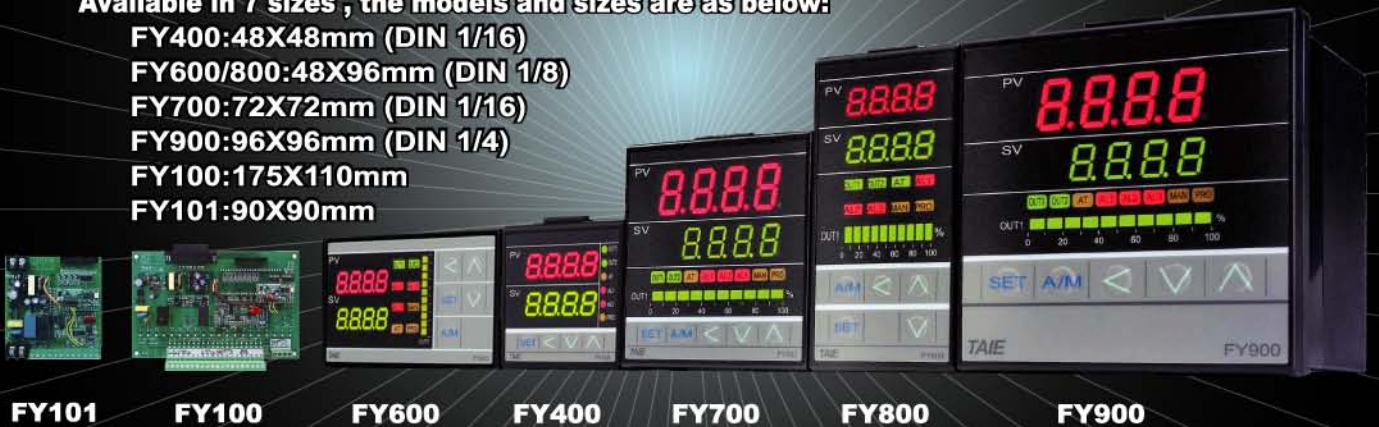
FY series use "PID+FUZZY" algorithm to implement excellent control. The output status is displayed on the built in "Bar-Graph" display.


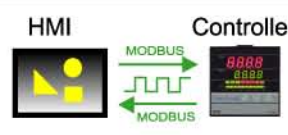
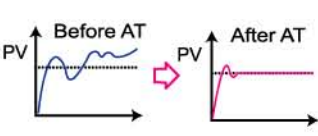



FY series not only provide the basic control output selections but also plus advanced options such as "Motor Valve Control", "SCR/TRIAC Trigger", and "Programmable RAMP/SOAK".

FY series support MODBUS protocol. Communication with HMI is more convenient. New additional HBA function with competitive price, user can upgrade system safety easy.

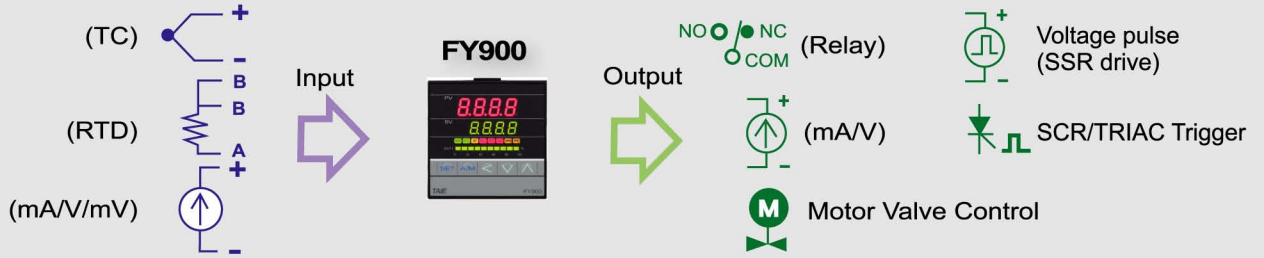
Available in 7 sizes, the models and sizes are as below:

- FY400:48X48mm (DIN 1/16)
- FY600/800:48X96mm (DIN 1/8)
- FY700:72X72mm (DIN 1/16)
- FY900:96X96mm (DIN 1/4)
- FY100:175X110mm
- FY101:90X90mm



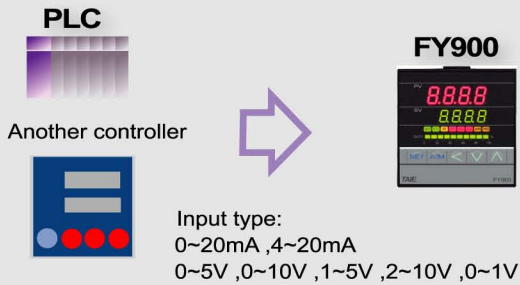
<p><b>CE Approval &amp; free power</b></p>	<p><b>IP65 Proof</b></p>
<p>All models get CE approval. Operate on any voltage from AC 85~265V at 50/60Hz. DC 24V is also available(optional function).</p>	<p>IP65 dust &amp; water proof is available for all models(optional function).</p>
<p><b>Heater Break Alarm (HBA)</b></p>  <p>(Heater Break Alarm) Heater current flowing through CT can be displayed on controller. If heater current is less than HBA set value,AL1 will be activated (optional function).</p>	<p><b>MODBUS Communication</b></p>  <p>HMI Controller FY series suport both MODBUS RTU and MODBUS ASCII protocol. Communication between controller and HMI or other equipment is more convenient(optional function).</p>
<p><b>Autotuning (AT)</b></p>  <p>AT Function can calculate the optimize PID value for your control system,without trying and error manually.</p>	<p><b>Auto/Manual mode</b></p>  <p>Click! Conveniently switched between auto/manual output mode by clicking "A/M" key(except "FY400").</p>
<p><b>Various Indication Lamps</b></p>  <p>Real time monitor the status of output(OUT1/OUT2),AT,alarm (AL1/AL2/AL3),manual output (MAN) and program(PRO).</p>	<p><b>Bar-Graph</b></p>  <p>Output percent displayed on the bar-graph in 10 LEDs resolution(except "FY400").</p>
<p><b>High Accuracy</b></p> <p>Input with 14bit A/D resolution,0.2% accuracy of FS. Built in "AutoZero-AutoSpan" function keep good accuracy.</p>	<p><b>Data Lock Function</b></p> <p>All parameters are seperated in 3 operation levels. Each parameter can be hidden or locked to prevent unauthorized changes.</p>

## Various I/O Types

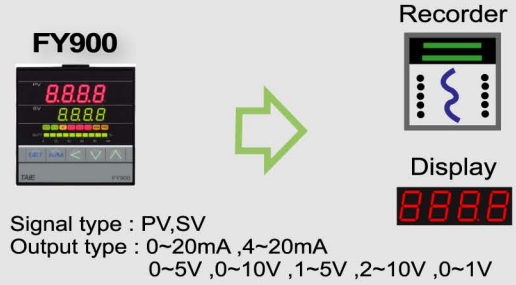


## Peripheral Options

### Remote SV

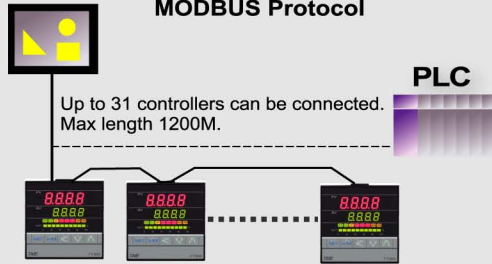


### Transmission



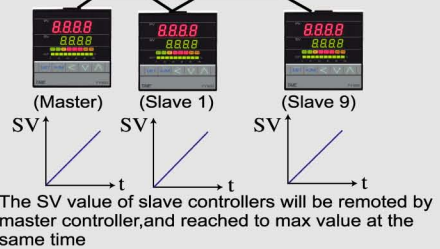
## Communication

(RS485 Communication)  
MODBUS Protocol



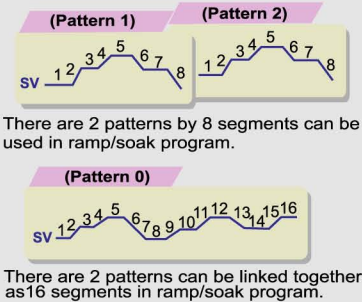
## Communication

(TTL Communication)  
Up to 10 controllers can be connected.  
Max length 1M.

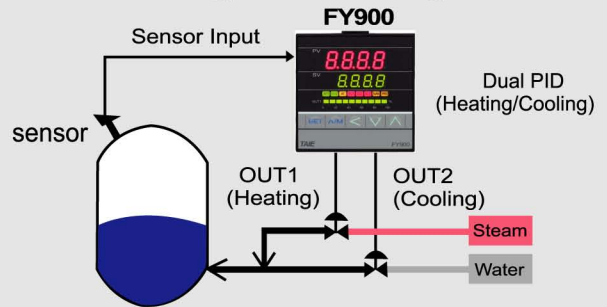


## Special Application

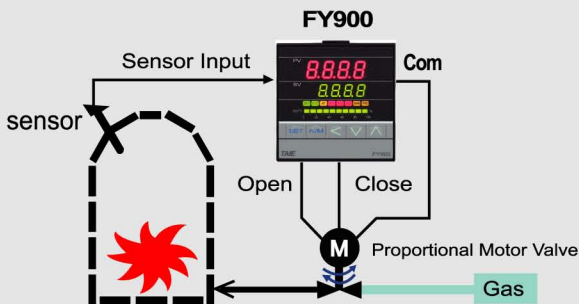
### Ramp/Soak Program



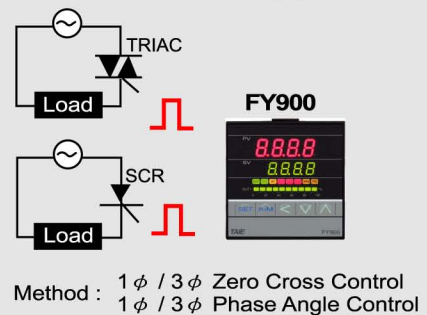
### Heating and Cooling Control



### Motor Valve Control



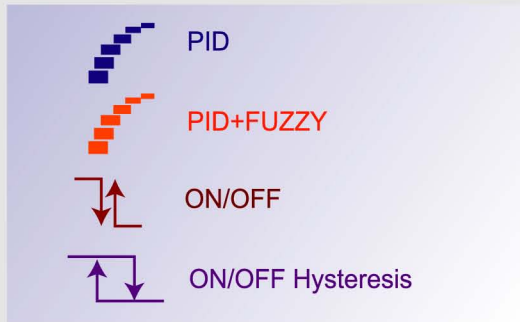
### SCR/TRIAC Trigger



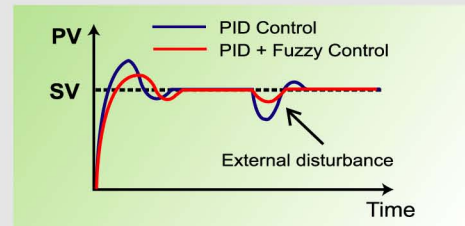


## Excellent Control

### Control Method

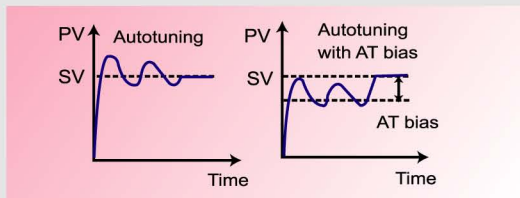


### Fuzzy Logic



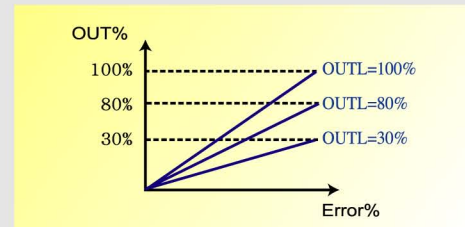
Built in fuzzy logic suppress the overshoot due to SV changes or external disturbance.

### Autotuning (AT)



When autotuning acts, it will make PV hunting 1~2 cycle to calculate optimize PID value. To protect user's device, FY series controller can perform PV hunting below SV by setting AT bias value(ATVL).

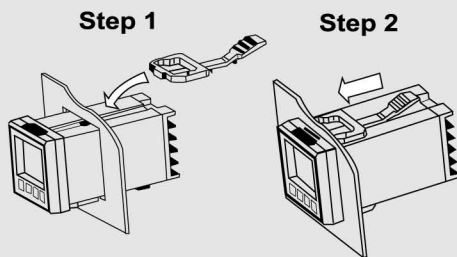
### Limit Setting



Built in output limit function. Use this function to get different gradient output and set limit for output.

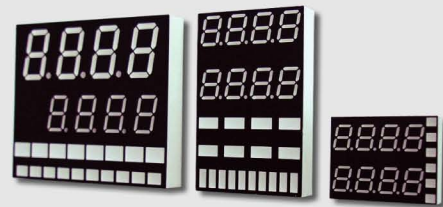
## Convenient Installation

### Easy Mounting



Just push the mounting bracket to panel. Without using any screws.

### New Display Module



New display module design more clear display and easy to read

## Alarm Function

### Alarm Types

Maximum with 3 sets of alarm.

Alarm types list as below:

#### Deviation

Deviation High Alarm  
Deviation Low Alarm  
Deviation High/Low Alarm  
Band Alarm

#### System

System Failed Alarm  
System Normal Alarm

#### PV

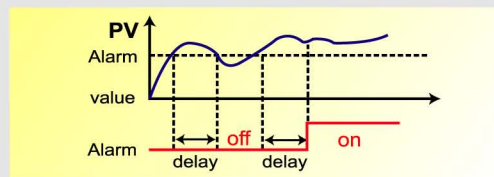
PV High Alarm  
PV Low Alarm

#### Program

Program Run Alarm  
Program End Alarm  
Segment End Alarm

### Delay Time

Use this function can avoid alarm acts frequently or acts due to external disturbance.

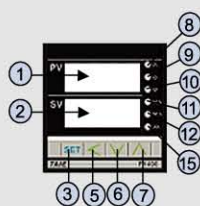


### Hold Function

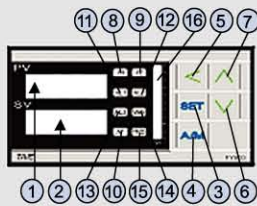
Use this function can avoid alarm acts at start-up. The alarm action is suppressed at start-up until PV enters the non-alarm range.

## Parts Description

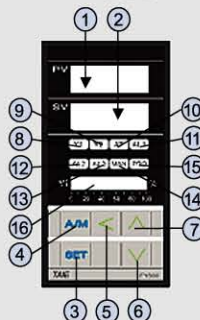
**FY400**



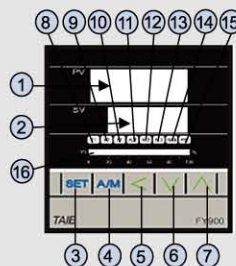
**FY600**



**FY800**



**FY700/900/100 External Interface Unit.**



SYMBOL	NAME	FUNCTION	SYMBOL	NAME	FUNCTION
PV	① Measured value (PV)display	Displays PV or various parameter symbols(Red)	OUT1	⑧ OUT1 lamp	Lights when OUT 1 is on(Green)
SV	② Setting value (SV)display	Displays SV or various parameter values(Green)	OUT2	⑨ OUT2 lamp	Lights when OUT 2 is on(Green)
SET	③ Set Key	Used for parameter calling up and set value registration	AT	⑩ Autotuning lamp	Lights when Autotuning is activated(Orange)
A/M	④ Auto/Manual key	Switches between Auto(PID) output mode and Manual output	AL1	⑪ Alarm 1 lamp	Lights when Alarm 1 is activated(Red)
<	⑤ Shift Key	Shift digits when settings are changed	AL2	⑫ Alarm 2 lamp	Lights when Alarm 2 is activated(Red)
∨	⑥ Down Key	Decrease numbers (*Only for programmable controller)	AL3	⑬ Alarm 3 lamp	Lights when Alarm 3 is activated(Red)
∧	⑦ Up Key (*Program Run)	Increase numbers (*Only for programmable controller)	MAN	⑭ Manual output lamp	Lights when manual output is activated (Orange)
			PRO	⑮ *Program Running lamp	*Flashes when program running (Only for programmable controller)
			OUT1%	⑯ Output 1% Bar-Graph display	Output 1% is displayed on 10-dot LEDs

## External Dimension

Unit : mm

<b>FY400</b>			
<b>FY600</b>			
<b>FY700</b>			
<b>FY800</b>			
<b>FY900</b>			
<b>FY100/FY101</b>			



# Terminal Arrangement

FY Series

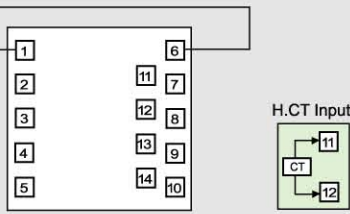
Digital PID Controller

## FY400

## FY700

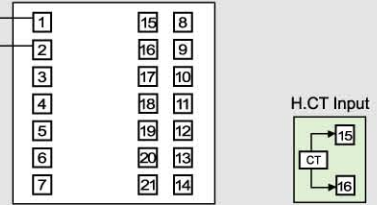
### A. Power Supply

AC 85-265V  
DC 15-50V(Option)

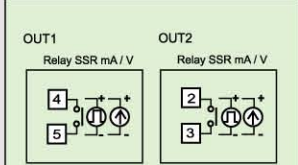


### A. Power Supply

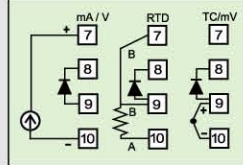
AC 85-265V  
DC 15-50V(Option)



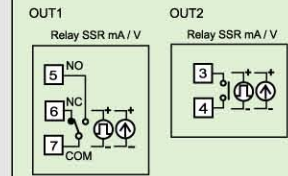
### B. Control Output



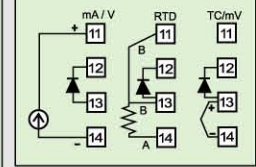
### C. Input



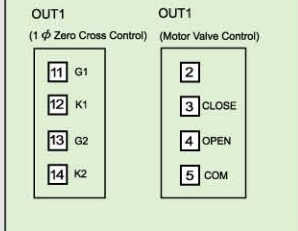
### B. Control Output



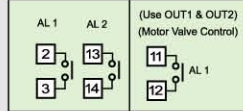
### C. Input



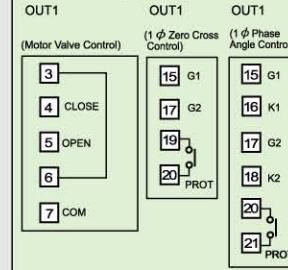
### (Optional)



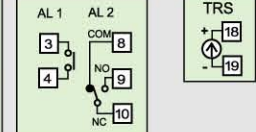
### D. Alarm



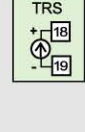
### (Optional)



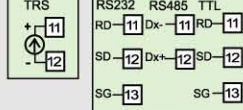
### D. Alarm



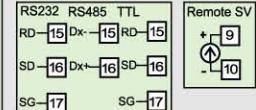
### E. Transmission



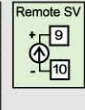
### E. Transmission



### G. Communication



### F. Remote

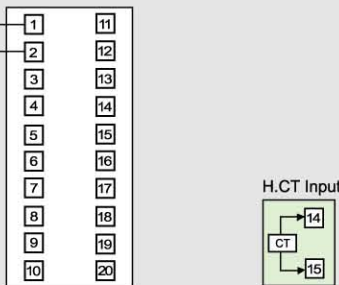


## FY600/800

## FY900

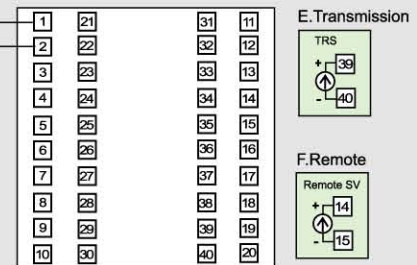
### A. Power Supply

AC 85-265V  
DC 15-50V(Option)

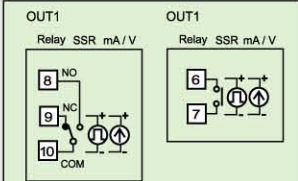


### A. Power Supply

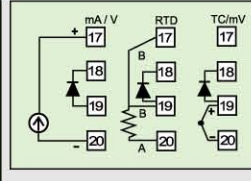
AC 85-265V  
DC 15-50V(Option)



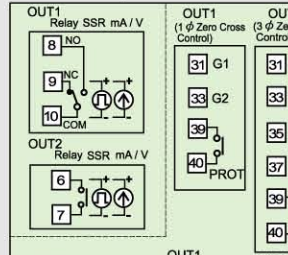
### B. Control Output



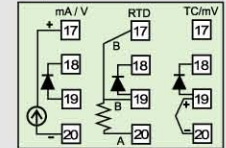
### C. Input



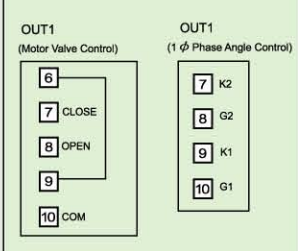
### B. Control Output



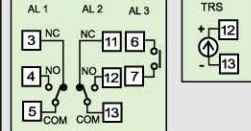
### C. Input



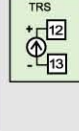
### (Optional)



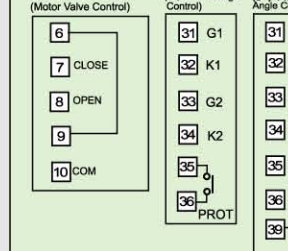
### D. Alarm



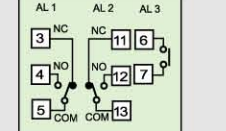
### E. Transmission



### (Optional)



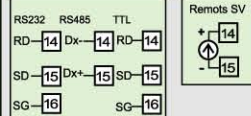
### D. Alarm



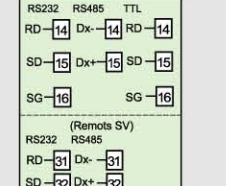
### F. Remote



### G. Communication

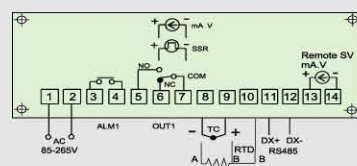
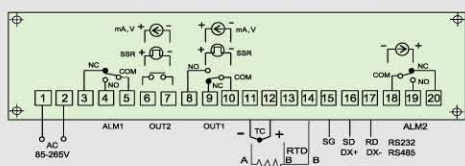


### G. Communication



## FY100

## FY101



## Standard Spec.

Model	FY400	FY600	FY700	FY800	FY900	FY100	FY101
Dimension	48X48mm	96X48mm	72X72mm	48X96mm	96X96mm	175X110mm	90X90mm
Supply voltage	AC 85~265V , DC24V (Optional)					AC 85~265V	
Frequency	50/60 HZ						
Power Consumption	approx 3VA	approx 4VA	approx 3VA	approx 4VA	approx 4VA	approx 4VA	approx 3VA
Memory	Non-volatile memory E <sup>2</sup> PROM						
Input	Accuracy : 0.2%FS, Sample time : 250ms						
TC	K , J , R , S , B , E , N , T , W5Re/W26Re , PL2 , U , L						
RTD	DPT100 , JPT100 , JPT50						
mA dc	4~20mA , 0~20mA						
Voltage dc	0~1V , 0~5V , 0~10V , 1~5V , 2~10V -10~10mV , 0~10mV , 0~20mV , 0~50mV , 10~50mV						
DP Position	0000 , 000.0 , 00.00 , 0.000 (available for mA or Voltage dc input)						
Output 1	Main control output						
Relay	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V , 1~5V , 2~10V. Maximum load current:20mA.						
Alarm 1	SPST type	SPDT type	SPST type	SPDT type	SPDT type	SPDT type	SPST type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Control algorithms	PID , P , PI , PD , ON/OFF(P=0) , FUZZY						
PID range	P:0~200% , I:0~3600 Secs , D:0~900 Secs						
Isolation	Output terminal (control output , alarm ,transmission) and Input terminal are isolated separately.						
Isolated resistance	10M Ω or more between input terminals and case(ground) at DC 500V 10M Ω or more between output terminals and case(ground) at DC 500V						
Dielectric strength	1000V AC for 1 minute between input terminals and case(ground) 1500V AC for 1 minute between output terminals and case(ground)						
Operating temperature	0~50° C						
Humidity range	20~90% RH						
Weight (approx)	approx 150g	approx 225g	approx 225g	approx 225g	approx 300g	approx 130g	approx 80g
Display Height	PV: 8mm SV: 8mm	PV:7mm SV:7mm	PV:14mm SV:10mm	PV: 8mm SV: 8mm	PV:14mm SV:10mm	—	—

## Optional Spec.

Model	FY400	FY600	FY700	FY800	FY900	FY100	FY101
RAMP/SOAK Program	2 Patterns with 8 segments each . The 2 patterns can be linked together as 16 segments use						
Output 2	For heating and cooling control use						
Relay	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V , 1~5V , 2~10V. Maximum load current:20mA.						
Alarm 2	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	—
Alarm 3	—	SPST type	SPST type	SPST type	SPST type	SPST type	—
Heater Break Alarm (HBA)	Display Range of Heater Current:0.0~99.9A , Accuracy : 1%FS Included CT :SC_80_T (5.8mm dia , 0.0~80.0A) or SC_100_T(12mm dia , 0.0~99.9A) Alarm Relay : AL1						
Transmission	Available for PV or SV transmission						—
mA dc	4~20mA , 0~20mA. Maximum load resistance : 560 Ω						—
Voltage dc	0~5V,0~10V,1~5V,2~10V. Maximum load current : 20mA.						—
Remote SV Input	4~20mA , 0~20mA , 0~5V , 0~10V , 1~5V , 2~10V are available						
Communication	Protocol : MODBUS RTU,MODBUS ASCII, TAIE Interface : RS232 , RS485 , TTL Baudrate : 38400 , 19200 , 9600 , 4800 , 2400 bps. 8 bit , Start bit : 1 bit , Parity : Odd or Even , Stop bit : 1 or 2 bit						
WaterProof/DustProof	IP65						—

\* — Not available



